


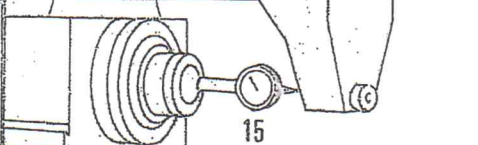
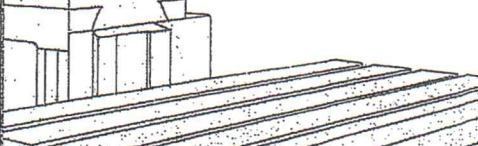
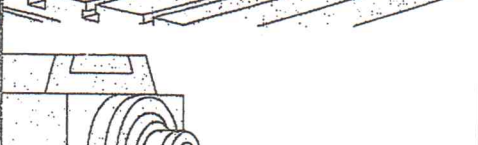
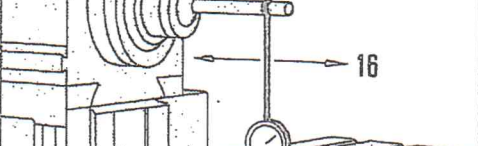

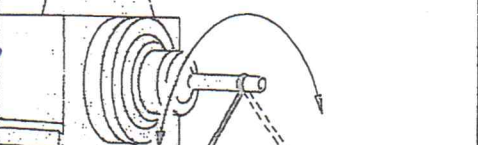
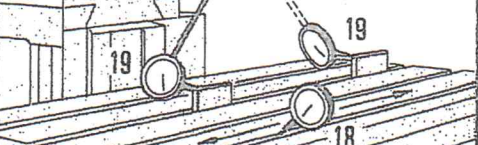

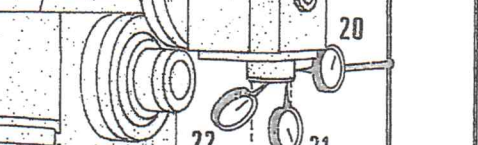
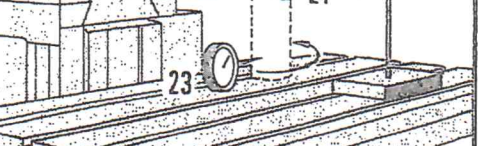

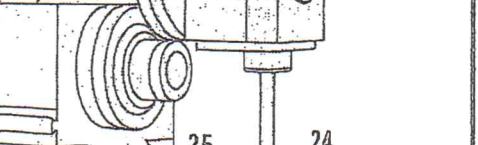
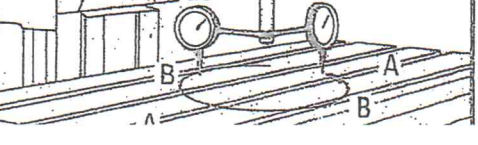


# 15564

N° Machine 1278

No.	Désignation				
15	Bras prismatique Décentrage de l'alésage par rapport à l'arbre porte-fraise				
16	Table de travail simple * inclinable ** parallèle au mouvement transversal, table plus haute devant, x 135 mm	No 15 * 0,020			
17	parallèle au mouvement longitudinal, x 300 mm				
18	Entrées à T parallèles au mouvement longitudinal, x 300 mm				
19	Entrées à T perpendiculaires à l'arbre porte-fraise, x 300 mm				
20	Appareil à fraiser vertical * Tête de fraisage verticale rapide **	No 16 * 0,010	0,010		
21	Jeu radial	** 0,010	0,010		
22	Jeu axial				
23	Faux rond du cône				
24	Faux rond, mesuré à 200 mm				
25	Arbre perpendiculaire à la table, A-A, x 150 mm Arbre perpendiculaire à la table, B-B, (+ devant) x 150 mm	No 17 * 0,020 ** 0,020	0,010 0,015		
15	Prismatischer Gegenhalter Flucht der Gegenhalterbohrung mit Frässpindel	No 18 * 0,020 ** 0,020	0,010 0,020		
16	Arbeitstisch Winkeltisch * Kipptisch ** Parallelität des Tisches zur Querbewegung, höher vorne, x 135 mm				
17	Parallelität des Tisches zur Längsbewegung, x 300 mm				
18	Parallelität der T-Nuten zur Längsbewegung, x 300 mm	No 19 * 0,020	0,010		
19	Winkligkeit der T-Nuten zur Frässpindel, x 300 mm	** 0,020	0,010		
20	Vertikalfräskopf * Schnellaufender Vertikalfräskopf **	No 20 * 0,005	0,002		
21	Radialspiel	** 0,005	0,004		
22	Axialspiel				
23	Rundlauffehler des Innenkegels	No 21 * 0,005	0,003		
24	Rundlauffehler im Abstand von 200 mm gemessen	** 0,005	0,008		
25	Winkligkeit der Spindel zum Tisch A-A, x 150 mm Winkligkeit der Spindel zum Tisch B-B, (höher vorne) x 150 mm	No 22 * 0,005 ** 0,005	0,003 0,003		
15	Prismatic-Section Overarm Bore concentric with headstock spindle	No 23 * 0,020 ** 0,020	0,015 0,015		
16	Work table simple * inclining and tilting ** Parallel to transverse movement, table higher in front, x 135 mm				
17	Parallel to longitudinal movement, x 300 mm				
18	Tee-slots, parallel to longitudinal movement, x 300 mm	No 24 * 0,010 ** 0,010	0,020 0,020		
19	Tee-slots, square with headstock spindle, x 300mm				
20	Vertical milling head * High-speed vertical milling head **	No 25 * 0,010 ** 0,010	0,015 0,015		
21	Radial play				
22	Axial play				
23	Eccentricity of internal taper				
24	Eccentricity measured at 200 mm				
25	Spindle square with the table, A-A, x 150 mm Spindle square with the table, B-B, (Higher in front only) x 150 mm				
15	Prismatic-Section Overarm Bore concentric with headstock spindle				
16	Work table simple * inclining and tilting ** Parallel to transverse movement, table higher in front, x 135 mm				
17	Parallel to longitudinal movement, x 300 mm				
18	Tee-slots, parallel to longitudinal movement, x 300 mm				
19	Tee-slots, square with headstock spindle, x 300mm				
20	Vertical milling head * High-speed vertical milling head **				
21	Radial play				
22	Axial play				
23	Eccentricity of internal taper				
24	Eccentricity measured at 200 mm				
25	Spindle square with the table, A-A, x 150 mm Spindle square with the table, B-B, (Higher in front only) x 150 mm				
15	Prismatic-Section Overarm Bore concentric with headstock spindle				
16	Work table simple * inclining and tilting ** Parallel to transverse movement, table higher in front, x 135 mm				
17	Parallel to longitudinal movement, x 300 mm				
18	Tee-slots, parallel to longitudinal movement, x 300 mm				
19	Tee-slots, square with headstock spindle, x 300mm				